

Rev 1.0

Cencorp XPRS Multilevel Test

Direct Flow Test Handling

The Cencorp XPRS Multilevel Test Handler is bringing test handling to a new level. The machine is flexible and can be configured to give our customers the optimal solution for their test-handling needs. It can be equipped with one or two lifter units depending on production volume and test flow setup.

XPRS Multilevel Test handler supports two different test box sizes (heights) 145mm and 290mm. The boxes can be customized based on your needs. Test applications can cover anything from simple ICT Flash testing to complex RF testing applications. There is space for 12 pcs of 145mm test boxes and 6 pcs of 290mm test boxes. Different test applications, test phases and box sizes can be freely combined in the same handler.

The test handler is a perfect solution for PWB panel testing. We support panel sizes from 30 mm to 350 mm (depth) and 50 mm to 400 mm (width). The machine is also supporting *Carrier Frame Technology* which brings new opportunities for testing. One piece flow with single test at a time can be changed to multi execution testing with parallel handling. Carrier Frames are cycled from beginning to end of the testing process. With special return conveyor Carrier Frames are cycled back to the beginning of the testing process for the next products to be tested. Carrier Frames can be



equipped with RFID tags to enable multiple different products under test in one production testing line.

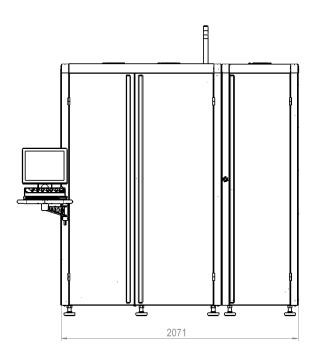
You can also equip the machine with a passthrough conveyor. This enables you to connect multiple XPRS Multilevel Test handlers together in high volume production lines where single test phases are long.

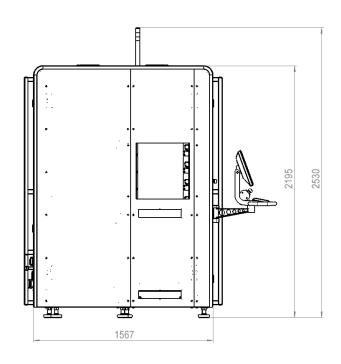
There is plenty of room for test instrumentation both inside the individual test boxes and behind the lifters. No separate test rack is required. Everything can be integrated inside the machine with temperature-controlled environment for test instrumentation.



Cencorp XPRS MLT

Technical Data





General functions

PWB Panel handling with edge belt conveyors

Carrier Frame handling with edge belt conveyors. Return line conveyor as

option

Middle bypass conveyor for multiple MLTs connected together for high

volume lines

One-level lifter conveyor as standard. Two-level lifter conveyor optional

MLT Dimensions

Width: 1400mm Depth: 1560mm Height: 2195mm Weight: 1100kg

Separated Lift unit Dimensions

Width: 670mm Depth: 1560mm Height: 2195mm Weight: 550kg

ICT Flash Testbox Dimensions

Width: 610mm Depth: 1250mm Height: 145mm

Weight: 27kg (+ PSPHW and

instrumentation)

RF Testbox Dimensions

Width: 610mm Depth: 1250mm Height: 290mm

Weight: 40kg (+ PSPHW and

instrumentation)

Graphical User Interface

Operating system: Windows
Motion controller: Beckhoff
Touch screen: Standard
Network connection: Optional
Second user interface on rear side:

Optional

Software Options

Cell Statistics
Traceability
Automatic program

Automatic program change Off-Line programming

Offline or Online test data collection Carrier Frame of DUT product data read

options: 2D, Barcode, RFID

Electrical Service Requirements

Voltage (EU/USA): 400/208 VAC 10% Frequency (EU/USA): 50/60 Hz Branch circuit size: 16 A Average power cons.: 2 kVA

Pneumatics Service Requirements

Pressure: 5-7 bar ±10%, dry clean air Approx. air consumption: 100 l/min Environmental Requirements Operating temperature: 10 - 30 °C Operating humidity (RH): 30% - 85%